



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

646.3912

Job Sheet 201258



Part No: 646.3912

Job Qty: 30 pcs

Part Name: Shim



Part Weight: 0 lbs

Job Created: 9/30/19

Due Date: 10/4/19

Type: Stock

Status: New

Priority: Medium

Job Tracking No:

Created By: Linda Lacelle

Description:

Note: DWG REV N/C 1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty    | Start Date | Due Date | Standard  |         | Workcenter / Supplier Lead Time | Sign-off        |
|-------|---------------------|--------|------------|----------|-----------|---------|---------------------------------|-----------------|
|       |                     |        |            |          | Setup Hrs | Run Hrs |                                 |                 |
| 110   | Waterjet - Flow - 1 | 30 pcs | 10/4/19    | 10/4/19  | 0.00      | 0.68    | Waterjet - Flow                 | JRB SEP 30 2019 |
| 120   | QC 2                | 30 pcs | 10/4/19    | 10/4/19  | 0.00      | 0.00    | QC 2 - 1                        |                 |
|       |                     |        |            |          |           |         | QC 2 - 12                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 14                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 17                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 19                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 2                        |                 |
|       |                     |        |            |          |           |         | QC 2 - 20                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 22                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 23                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 25                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 32                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 33                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 35                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 39                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 4                        |                 |
|       |                     |        |            |          |           |         | QC 2 - 40                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 44                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 45                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 48                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 49                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 50                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 51                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 52                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 57                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 62                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 63                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 8                        |                 |
|       |                     |        |            |          |           |         | QC 2 - 66                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 64                       |                 |
|       |                     |        |            |          |           |         | QC 2 - 65                       |                 |

Dart Aerospace Ltd.  
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CANADA  
TEL: 1 613 632-6200  
Email: sales@dartaero.com  
www.dartaero.com



Container No: S218498

Part: 646.3912

Job No: 201258

Serial No/Batch: S218498

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/30/19

|                                   |        |         |           |                        |                    |
|-----------------------------------|--------|---------|-----------|------------------------|--------------------|
| 130 QC 8                          | 30 pcs | 10/4/19 | 0.00 0.00 | QC 2 - 5               |                    |
|                                   |        |         |           | QC 2 - 71              |                    |
|                                   |        |         |           | QC 2 - 73              |                    |
|                                   |        |         |           | QC 2 - 69              | TRB SEP 30 2019    |
|                                   |        |         |           | QC 8 - 12              |                    |
|                                   |        |         |           | QC 8 - 14              |                    |
|                                   |        |         |           | QC 8 - 17              |                    |
|                                   |        |         |           | QC 8 - 20              |                    |
|                                   |        |         |           | QC 8 - 25              |                    |
|                                   |        |         |           | QC 8 - 3               |                    |
|                                   |        |         |           | QC 8 - 32              |                    |
|                                   |        |         |           | QC 8 - 33              |                    |
|                                   |        |         |           | QC 8 - 35              |                    |
|                                   |        |         |           | QC 8 - 39              |                    |
|                                   |        |         |           | QC 8 - 4               |                    |
|                                   |        |         |           | QC 8 - 44              |                    |
|                                   |        |         |           | QC 8 - 45              |                    |
|                                   |        |         |           | QC 8 - 49              |                    |
|                                   |        |         |           | QC 8 - 58              |                    |
|                                   |        |         |           | QC 8 - 8               |                    |
|                                   |        |         |           | QC 8 - 9               |                    |
|                                   |        |         |           | QC 8 - 68              |                    |
|                                   |        |         |           | QC 8 - 67              |                    |
|                                   |        |         |           | QC 8 - 1 (A)           |                    |
|                                   |        |         |           | QC 8 - 47              |                    |
|                                   |        |         |           | QC 8 - 40              | DAS SEP 30 2019 40 |
|                                   |        |         |           | QC 8 - 52              | 9-89               |
|                                   |        |         |           | QC 8 - 23              |                    |
|                                   |        |         |           | QC 8 - 57              |                    |
|                                   |        |         |           | QC 8 - 76              |                    |
|                                   |        |         |           | QC 8 - 61              |                    |
| 140 Outsource - 3 - Cadplate      | 30 pcs | 10/4/19 |           | GRO002-VC              | 10 2019-10-01      |
| 150 Packaging 2-1 - Receive - B4B | 30 pcs | 10/4/19 | 0.00 0.00 | Packaging 2 - 1 - B4B  |                    |
|                                   |        |         |           | Packaging 2 - 2 - B4B  |                    |
|                                   |        |         |           | Packaging 2 - 3 - B4B  |                    |
|                                   |        |         |           | Packaging 2 - 5 - B4B  | RE OCT 11 2019     |
|                                   |        |         |           | Packaging 2 - 4 - B4B  |                    |
|                                   |        |         |           | Packaging 2 - 6 - B4B  |                    |
|                                   |        |         |           | Packaging 2 - 7 - B4B  |                    |
|                                   |        |         |           | Packaging 2 - 8 - B4B  |                    |
|                                   |        |         |           | Packaging 2 - 9 - B4B  |                    |
|                                   |        |         |           | Packaging 2 - 10 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 11 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 12 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 13 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 14 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 15 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 16 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 17 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 18 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 19 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 20 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 21 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 22 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 23 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 24 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 25 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 26 - B4B |                    |
|                                   |        |         |           | Packaging 2 - 27 - B4B |                    |

|                                 |        |         |           |  |                        |                               |
|---------------------------------|--------|---------|-----------|--|------------------------|-------------------------------|
|                                 |        |         |           |  | Packaging 2 - 28 - B4B |                               |
|                                 |        |         |           |  | Packaging 2 - 29 - B4B |                               |
|                                 |        |         |           |  | Packaging 2 - 30 - B4B |                               |
|                                 |        |         |           |  | Packaging 2 - 31 - B4B |                               |
|                                 |        |         |           |  | Packaging 2 - 32 - B4B |                               |
|                                 |        |         |           |  | Packaging 2 - 33 - B4B |                               |
|                                 |        |         |           |  | Packaging 2 - 34 - B4B |                               |
|                                 |        |         |           |  | Packaging 2 - 35 - B4B |                               |
|                                 |        |         |           |  | Packaging 2 - 36 - B4B |                               |
|                                 |        |         |           |  | QC 6 - 9               |                               |
| 160 QC 6                        | 30 pcs | 10/4/19 | 0.00 0.00 |  | QC 6 - 68              |                               |
|                                 |        |         |           |  | QC 6 - 61              |                               |
|                                 |        |         |           |  | QC 6 - 40              | DAS<br>OCT 15 2019 40<br>9-89 |
|                                 |        |         |           |  | QC 6 - 81              |                               |
|                                 |        |         |           |  |                        |                               |
| 170 Packaging 3-1 - Stock - B4B | 30 pcs | 10/4/19 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |                               |
|                                 |        |         |           |  | Packaging 3 - 2 - B4B  |                               |
|                                 |        |         |           |  | Packaging 3 - 3 - B4B  |                               |
|                                 |        |         |           |  | Packaging 3 - 4 - B4B  | DAS<br>74 OCT 15 2019<br>9-89 |
|                                 |        |         |           |  | Packaging 3 - 5 - B4B  |                               |
|                                 |        |         |           |  | Packaging 3 - 6 - B4B  |                               |
|                                 |        |         |           |  | Packaging 3 - 7 - B4B  |                               |
|                                 |        |         |           |  | Packaging 3 - 8 - B4B  |                               |
|                                 |        |         |           |  | Packaging 3 - 9 - B4B  |                               |
|                                 |        |         |           |  | Packaging 3 - 10 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 11 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 12 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 13 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 14 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 15 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 16 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 17 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 18 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 19 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 20 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 21 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 22 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 23 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 24 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 25 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 26 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 27 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 28 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 29 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 30 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 31 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 32 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 33 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 34 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 35 - B4B |                               |
|                                 |        |         |           |  | Packaging 3 - 36 - B4B |                               |
| 180 QC 21 - SA                  | 30 pcs | 10/4/19 | 0.00 0.00 |  | QC 21 - SA - 21        |                               |
|                                 |        |         |           |  | QC 21 - SA - 70        | OCT 15 2019 DAS<br>70<br>9-89 |
|                                 |        |         |           |  | QC 21 - SA - 53        |                               |

Part Op 110 - (Waterjet - Flow) 1-Cut as per Dwg  
 Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)  
 130 - (QC8- Inspect parts - second check)  
 140 - (Outsource process-Cadplate per QSI017 4.1.9.1) Issue P/O: 44643 Cat Plating, CAD PLATE PER QQ-  
 P-416, TYPE II, CLASS 2, CL2  
 150 - (Receive & Inspect for Damage & Mat'l Certs)  
 160 - (QC6- All purchased or subcontracted products)

170 - (Identify as per dwg & Stock Location: \_\_\_\_\_) \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV\*\*\*  
 180 - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item | Component Name                              | Quantity          | Operation               | Container |
|-------------|---------------------------------------------|-------------------|-------------------------|-----------|
| MC1095S.020 | C1095 Blue Tempered Spring Steel Sheet .020 | .6000 sf (.02 ea) | 110-Waterjet - Flow - 1 | 5142237   |

### Job Allocations

| Operation               | Component Part | Required | Inventory | Allocated |
|-------------------------|----------------|----------|-----------|-----------|
| 110-Waterjet - Flow - 1 | MC1095S.020    | 1        | 6         | 0         |

### Part Specifications

| Spec No | Description | Target/Tolerance    | Limits         | Type | Special Comments |
|---------|-------------|---------------------|----------------|------|------------------|
| 1       | Shim        | 1.000Inches ± 0.005 | 1.005<br>0.995 |      |                  |
| 2       | Shim        | 2.900Inches ± 0.005 | 2.905<br>2.895 |      |                  |
| 3       | Shim        | 0.020Inches ± 0.005 | 0.025<br>0.015 |      |                  |

Plex 9/30/19 8:47 AM dart.lacelle.linda



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044643



**Supplier:** GRO002-VC  
Group Altech  
2455 Halpern  
St Laurent  
QC  
H4S 1N9 Canada  
Phone: 514-335-3666  
Fax: 514-335-3868

**Attention:** Grenon, Sylvie

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB044643

**PO Date:** 10/1/19

**Due Date:** 10/9/19

**Purchase Order**

**Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 60

**Freight Terms:**

**Special Comments:**

*REVISED*

### Items

| Line Item | Job    | Part     | Description                                                                                                                                                                | Status        | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 201258 | 646.3912 | Shim<br>: Various STC's<br>(Outsource process-<br>Cadplate per QSI017<br>4.1.9.1)<br>Issue<br>P/O:<br>Cad Plating,<br>CAD PLATE PER QQ-<br>P-416, TYPE II,<br>CLASS 2, CL2 | Firmed<br>X30 | -       | 10/9/19  | 30 pcs         | 0 pcs             | 30 pcs  | \$4.314452/pcs   | \$129.43       |

**Line Item Note:** Proceed on removal of rust on parts, by passing a scuff pad and proceed with cad-plate.

60.00\$ for scuffing and 87.50\$ strip charge fee, is included in pricing per unit

|                   |        |   |         |        |       |        |                |          |
|-------------------|--------|---|---------|--------|-------|--------|----------------|----------|
| 200597            | Firmed | - | 10/9/19 | 45 pcs | 0 pcs | 45 pcs | \$4.314452/pcs | \$194.15 |
| <b>Sub Total:</b> |        |   |         | 75     | 0     | 75     |                | \$323.58 |

|   |        |          |                                                                                                                                                                            |               |   |         |        |       |        |                |          |
|---|--------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---|---------|--------|-------|--------|----------------|----------|
| 2 | 200596 | 646.3910 | Shim<br>: Various STC's<br>(Outsource process-<br>Cadplate per QSI017<br>4.1.9.1)<br>Issue<br>P/O:<br>Cad Plating,<br>CAD PLATE PER QQ-<br>P-416, TYPE II,<br>CLASS 2, CL2 | Firmed<br>X49 | - | 10/9/19 | 49 pcs | 0 pcs | 49 pcs | \$4.314452/pcs | \$211.41 |
|---|--------|----------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------|---|---------|--------|-------|--------|----------------|----------|

**Line Item Note:** Proceed on removal of rust on parts, by passing a scuff pad and proceed with cad-plate.

60.00\$ for scuffing and 87.50\$ strip charge fee, is included in pricing per unit



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Canada

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# PURCHASE ORDER

## POHB044643



| Items                                                                                                                                                                                         |        |           |                                                                                                                                                                                                                                         |              |         |          |                |                   |         |                  |                |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|-----------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| Line Item                                                                                                                                                                                     | Job    | Part      | Description                                                                                                                                                                                                                             | Status       | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
| 3<br>✓                                                                                                                                                                                        | 200598 | 646.3913  | Shim<br>: Various STC's<br>Issue<br>P/O:<br>Cad Plating,<br>CAD PLATE PER QQ-<br>P-416, TYPE II,<br>CLASS 2, CL2                                                                                                                        | Firmed<br>X2 | -       | 10/9/19  | 21 pcs         | 0 pcs             | 21 pcs  | \$4.314452/pcs   | \$90.60        |
| Line Item Note: Proceed on removal of rust on parts, by passing a scuff pad and proceed with cad-plate.<br>60.00\$ for scuffing and 87.50\$ strip charge fee, is included in pricing per unit |        |           |                                                                                                                                                                                                                                         |              |         |          |                |                   |         |                  |                |
| 4<br>✓                                                                                                                                                                                        | 201058 | RBT400280 | Hanger Simulator<br>-Issue<br>P/O:<br>-Cadmium plating,<br>QQ-P-416F TYPE II,<br>CLASS II<br>-Color; Yellow<br>-Material type; A36<br>-Certificate of<br>Conformity is required<br><br>***Part must be<br>stripped and re<br>plated.*** | Firmed<br>X1 | -       | 10/9/19  | 1 pcs          | 0 pcs             | 1 pcs   | \$4.314452/pcs   | \$4.31         |
| Grand Total:                                                                                                                                                                                  |        |           |                                                                                                                                                                                                                                         |              |         |          |                |                   |         | \$629.91         |                |

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 10/11/19 8:26 AM Dart.Lavoie.Chantal

10/1/2019

## PURCHASE ORDER

22897/5



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044643



|                                                                                                                                              |  |                                                                                                                                                                                                                                                  |  |
|----------------------------------------------------------------------------------------------------------------------------------------------|--|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|
| <b>Supplier:</b> GRO002-VC<br>Group Altech<br>2455 Halpern<br>St Laurent<br>QC<br>H4S 1N9 Canada<br>Phone: 514-335-3666<br>Fax: 514-335-3868 |  | <b>PO No:</b> POHB044643<br><b>PO Date:</b> 10/1/19<br><b>Due Date:</b> 10/9/19<br><b>Purchase Order Revision:</b><br><b>Revision Date:</b><br><b>Ship-To Contact:</b> Guerin, Kimberley<br>Phone: 613-632-5200 Ext: 298<br>kguerin@dartaero.com |  |
| <b>Attention:</b> Grenon, Sylvie                                                                                                             |  | <b>Via:</b> Ground<br><b>Pymt Terms:</b> Net 60<br><b>Freight Terms:</b><br><b>Special Comments:</b>                                                                                                                                             |  |
| <b>Ship To:</b> 1270 Aberdeen Street<br>Hawkesbury<br>ON<br>K6A 1K7 Canada<br>Phone: 613-632-5200                                            |  |                                                                                                                                                                                                                                                  |  |

| Items             |        |          |                                                                                                                                                                                                   |          |         |          |                |                   |           |                                 |                        |
|-------------------|--------|----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|-----------|---------------------------------|------------------------|
| Line Item         | Job    | Part     | Description                                                                                                                                                                                       | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance   | Unit Price (CAD)                | Extended Price         |
| 1                 | 201258 | 646.3912 | Shim<br>: Various STC's<br>(Outsource process-<br>Cadplate per QSI017<br>4.1.9.1)<br>Issue<br>P/O: _____ Cad<br>Plating,<br>CAD PLATE PER QQ-P-<br>416, TYPE II, CLASS 2,<br>CL2<br><i>yellow</i> | Firmed - |         | 10/9/19  | 30 pcs         | 0 pcs             | 30 pcs    | <del>\$0.10/pcs</del><br>2.97 ✓ | \$3.00 ✓<br>40<br>9.68 |
|                   | 200597 |          |                                                                                                                                                                                                   | Firmed - |         | 10/9/19  | 45 pcs         | 0 pcs             | 45 pcs    | \$0.10/pcs                      | \$4.50                 |
| <b>Sub Total:</b> |        |          |                                                                                                                                                                                                   |          |         |          | <b>75</b>      | <b>0</b>          | <b>75</b> |                                 | <b>\$7.50</b>          |
| 2                 | 200598 | 646.3910 | Shim<br>: Various STC's<br>(Outsource process-<br>Cadplate per QSI017<br>4.1.9.1)<br>Issue<br>P/O: _____ Cad<br>Plating,<br>CAD PLATE PER QQ-P-<br>416, TYPE II, CLASS 2,<br>CL2                  | Firmed - |         | 10/9/19  | 49 pcs         | 0 pcs             | 49 pcs    | <del>\$0.10/pcs</del><br>\$3.71 | \$4.90                 |
| 3                 | 200598 | 646.3913 | Shim<br>: Various STC's<br>Issue<br>P/O: _____ Cad<br>Plating,<br>CAD PLATE PER QQ-P-<br>416, TYPE II, CLASS 2,<br>CL2                                                                            | Firmed - |         | 10/9/19  | 21 pcs         | 0 pcs             | 21 pcs    | <del>\$0.10/pcs</del><br>2.97   | \$2.10                 |

Plex 10/1/19 8:42 AM Dart.Guerin.Kimberley

10/1/2019

## PURCHASE ORDER



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB044643



| Items     |        |           |                                                                                                                                                                     |        |         |          |                |                   |         |                                  |                |
|-----------|--------|-----------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|----------------------------------|----------------|
| Line Item | Job    | Part      | Description                                                                                                                                                         | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD)                 | Extended Price |
| 4         | 201058 | RBT400280 | Hanger Simulator<br>-Issue P/O:<br>-Cadmium plating, QQ-P-416F TYPE II, CLASS II<br>-Color: Yellow<br>-Material type: A36<br>-Certificate of Conformity is required | Firmed |         | 10/9/19  | 1 pcs          | 0 pcs             | 1 pcs   | <del>\$0.10/pcs</del><br>\$15.50 | \$0.10         |
|           |        |           |                                                                                                                                                                     |        |         |          |                |                   |         |                                  | Grand Total:   |
|           |        |           |                                                                                                                                                                     |        |         |          |                |                   |         |                                  | \$14.60        |

8.26  
strip;  
plate:

\*\*\*Part must be stripped and re plated.\*\*\*

## Order Notes

## Procurement Quality Clauses

A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 10/1/19 8:42 AM Dart.Guerin.Kimberley

SANBLASTING CHARGE - # 60

STRIP CHARGE - # 87.50

| CONTRACT REVIEW                     |                          |
|-------------------------------------|--------------------------|
| <input checked="" type="checkbox"/> | STAFF/COMPL / TRAINING   |
| <input checked="" type="checkbox"/> | MATERIALS / LEAD TIME    |
| <input checked="" type="checkbox"/> | TECHNICAL / CAPABILITIES |
| <input checked="" type="checkbox"/> | FINANCIAL / REQUIREMENTS |
| 9/10/19                             |                          |





# Certificat de Conformité / Certificate of Compliance

(022897-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9  
 Tel: 514-335-3666 Fax: 514-335-3868  
 www.groupaltech.com

## Bon de Livraison / Packing Slip

**022897 - 1**

Livré à / Ship to

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 Tel.: 613-632-5200 Fax.:

Client / Customer:

**DART AEROSPACE LTD**  
 1270 ABERDEEN STREET  
 HAWKESBURY, ON, K6A1K7  
 CANADA  
 BUYER:

|                              |                                                                            |                                                                                                                             |                    |                                                |                 |                                                       |               |                         |  |
|------------------------------|----------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------|--------------------|------------------------------------------------|-----------------|-------------------------------------------------------|---------------|-------------------------|--|
| Date expédition<br>Ship date |                                                                            | Créé Par<br>Generated By                                                                                                    |                    | Transport / No de Compte<br>Courier / Acc. No. |                 | Bon de commande-Client<br>Customer Purchase Order No. |               |                         |  |
| 10-Oct-2019                  |                                                                            | Jigar Patel                                                                                                                 |                    |                                                |                 | POHB044643                                            |               |                         |  |
| Quantités / Quantities       |                                                                            |                                                                                                                             |                    |                                                |                 |                                                       |               |                         |  |
| #Ligne<br>Line#              | No. de Série / # Pièce<br>Part Number / Line Item Details<br>Job # / Ref # | Description pièce(s)                                                                                                        | CATG.<br>U/M       | Comm.<br>/Ordered                              | Exp/<br>Shipped | Qté NC<br>NC Qty                                      | Qté<br>Scrap/ | À venir /<br>Back Order |  |
| 1                            | 646.3912<br>Rev.                                                           | 646.3912<br>GLASS BEAD FIRST<br>CAD YELLOW 500 [CADMIUM YELLOW 500]<br>PLATE PER QQ-P-416 TYPE 2 CLASS 2<br>BAKE AFTER      | CADMIUM<br>CH      | 75                                             | 75              | 0                                                     | 0             | 0                       |  |
| 2                            | 646.3910 SHIM<br>Rev.                                                      | 646.3910 SHIM<br>GLASS BEAD FIRST<br>CAD YELLOW 500 [CADMIUM YELLOW 500]<br>PLATE PER QQ-P-416 TYPE 2 CLASS 2<br>BAKE AFTER | CADMIUM<br>CH      | 49                                             | 49              | 0                                                     | 0             | 0                       |  |
| 3                            | 646.3913<br>Rev.                                                           | 646.3913<br>GLASS BEAD FIRST<br>CAD YELLOW 500 [CADMIUM YELLOW 500]<br>PLATE PER QQ-P-416 TYPE 2 CLASS 2<br>BAKE AFTER      | CADMIUM<br>CH      | 21                                             | 21              | 0                                                     | 0             | 0                       |  |
| 4                            | RBT400280<br>Rev.                                                          | RBT400280<br>STRIP<br>01 - CAD YELLOW 500 [CADMIUM YELLOW 500]<br>QQ-P-416F TYPE 2, CLASS 2<br>MATERIAL: A36                | CADMIUM<br>CH      | 1                                              | 1               | 0                                                     | 0             | 0                       |  |
| 5                            | SCUFF PAD CHARGE<br>Rev.                                                   | SCUFF PAD CHARGE<br>01 - CLEANING<br>SCUFF PAD CHARGE                                                                       | GENERAL<br>MIN-CHG | 1                                              | 1               | 0                                                     | 0             | 0                       |  |
| 6                            | STRIP CHARGE<br>Rev.                                                       | STRIP CHARGE<br>STRIPPING CHARGES                                                                                           | STRIP<br>CH        | 1                                              | 1               | 0                                                     | 0             | 0                       |  |

RECEIVED  
OCT 10 2019  
DAVE AEROSPACE LTD.

**RECEIVED**  
 OCT 10 2019  
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle  
Actual Thickness

Inspecteur Qualité  
Quality Inspector

Réçu par  
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.  
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.  
 Our financial and legal responsibility will not be higher than the amount of invoice.